Short Mixed fatty acid Alkyd Resin Economy

Description
ALK 4930 60 is Dark colured Short oil coconut based modified polyester resin for baking, nitrocellulose and Catalyze applications.

Suggested uses
Dark Shade Baking Enamels
Tin Plate Varnishes
General purpose stoving enamels

Compatibility
Short Oil Alkyds Compatible
Amino Resins Compatible
Nitro Cellulose Compatible
Isocyanate Compatible

Solubility / Thinnability
Aromatic Hydrocarbons
Esters
Ketones
Glycol ethers and esters
Limited Solubility in Aliphatic hydrocarbon
Limited Solubility in Alcohols
Insoluble in Chlorinated hydrocarbon

Performance
Excellent Gloss and gloss retention
Good mechanical performance
Good Hardness

Stability
Under the above-mentioned storage conditions the Stability of the resin will be 24 months ex-work

<table>
<thead>
<tr>
<th>ALK 4930 60 Typical Physical and Chemical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solvent</td>
</tr>
<tr>
<td>Oil Length in %</td>
</tr>
<tr>
<td>Acid Value (mg Koh/gm)Max.</td>
</tr>
<tr>
<td>Reducer</td>
</tr>
<tr>
<td>Colour.</td>
</tr>
<tr>
<td>Viscosity in Gardener @ 25 C (50 % Solution)</td>
</tr>
<tr>
<td>Viscosity 30 C Ford cup FCB4 Sec</td>
</tr>
<tr>
<td>Solid Contents in % , 120 C/1 Hr.</td>
</tr>
<tr>
<td>Oh Value on resin solid basis</td>
</tr>
</tbody>
</table>

Recommendations
For an optimum performance with respect to level of cure, flexibility, hardness and impact resistance, a combination of resin with Amino Resin at ratio of 60:40, 70:30 on solid resin content is suggested. Then stoved at certain recommend Cure the use of 1%- 6% of acid catalyst is (20% to 25% solution) recommende mainly p- toluene sulphanic acid is used as a acid catalyst.

Storage
It should be stored indoors in the original, unopened and undamaged containers in a dry Place at storage temperatures between 5°C & 30°C. Exposure to sun shine should be avoided

Packing Codes
PAC 1000 Bulk tankers Mild steel
PAC 0011 Iso Tank
PAC 1011 Steel Closed head drums 200 Kgs net
PAC 5011 Second hand Steel Closed head drums 200 Kgs

* Special packing also available on request

Version 01
Date of issue: 01/01/13
Supersedes: _ _

The information in this bulletin is believed to be accurate, but all recommendations are made without warranty since the conditions of use are beyond MPD Industries control. The listed properties are illustrative only, and not product specifications. MPD Industries P.Ltd. disclaims any liability in connection with the use of the information and does not warrant against infringement by reason of the use of its products in combination with other material or in any process.