

## Rosin Modified Maleic Resin Oil Soluble

### Description

PHE 5111 99 is a oil soluble Rosin modified Maleic resin which is modified in combination with Pentaerythritol.

### Suggested uses

Synthetic Enamel  
General Inks like letter press and offset Inks.  
Varnishes  
NC Lacquers.

### Compatibility

Long Oil Alkyds	Compatible
Medium Oil Alkyds	Compatible
Rosinated alkyds	Compatible
Vegetable Oils	Compatible
Stand Oil	Compatible

### Solubility / Thinnability

Aromatic Hydrocarbons  
Aliphatic hydrocarbon

### Performance

Excellent Gloss  
Good Hardness

### PHE 5111 99 Typical Physical and Chemical Properties

% Non Volatile Content	100
Softening Point Ball & Ring °C	135- 140
Acid Value (mg Koh/gm)Max.	20
Reducer	50 % in Toluene
Colour in Gardner Scale Maximum	
50 % solution	12
Viscosity in FCB4 @ 25 °C	
50 % solution	24 - 30
MTO /WS Tolerance Minimum	1 : 10

### Storage

The large contact surface the pieces of resin present make them susceptible to gradual oxidation, which can be more advanced in some batches than others. This can cause darkening and/or affect the resin's solubility in organic solvents. Therefore, we strongly recommend keeping strict control of inventories at all times, and taking special care to ensure that the oldest material is used first. We suggest a shelf life of 1 year for this product.

### Packing Codes

PAC 3010	HDPE Wovensack	Net 25 Kgs.
PAC 3011	Paper Laminted HDPE Bag	Net 25 Kgs.
PAC 3015	Jumbobag HDPE Wovensack	Net 300 Kgs
PAC 3020	Jumbobag HDPE Wovensack	Net 500 Kgs

\* Special packing also available on request

Version 01

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